

Date: Monday, 23/03/2009 3:08:13 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D3813-1
Job Number	: 46668		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D38131
This Issue	: 23/03/2009	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: PAINT
First Issue	: / /	Project Number	:
Previous Run	: 00015	Drawing Revision	:
	Type : MACHINED PARTS	Material	:
Written By	:	Due Date	: 30/03/2009
Checked & Approved By	:	Qty:	2 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

PULL FROM STOCK;

2 X D3813-1 B *45052*

2.0	D38131	Hinge, Upper Door
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Hinge, Upper Door

3.0	POWDER COATING	POWDER COATING
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Comment: POWDER COATING

PAINT GLOSS WHITE PER QSI005

m110939
 START TIME: 7:45
 oven temperature: 320°
 finish time: 8:15
 umy FL 09/03/24
 (X2)

4.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

BR 09-03-24
 (2)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

RE-IDENTIFY USING NEW B/N

ST 136
18 09/03/24
 (X2)

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Drawing Name: D3813-1

Job Number: 46668

Part Number: D38131

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/03/25 J

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 09-03-24